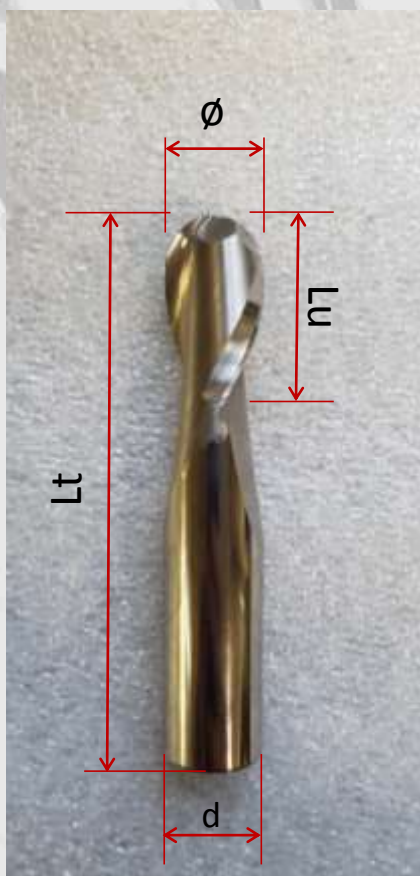


P20z2 TOTAL RADIUS

INTEGRAL HM HELICAL CUTTERS

RIGHT/LEFT

POSITIVE/NEGATIVE



ϕ	LT	LU	d
3	50	12	3
4	50	12	4
5	50	17	5
6	60	22	6
6	60	27	6
8	70	22	8
8	80	32	8
8	90	42	8
10	80	32	10
10	90	42	10
10	100	52	10
12	80	32	12
12	90	42	12
12	100	52	12
14	80	32	14
14	90	42	14
14	100	52	14
16	90	42	16
16	100	52	16
16	12	72	16
18	120	72	18
18	150	102	18
20	120	72	20
20	150	102	20